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Michael Walker is the inventor of the ball bearing detent that is used to keep the blade in a Linerlock closed. H. McBurnette and Al Mar are credited with the positive front lock design. The SecureLock is a Frank Centofante design.

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WELCOME TO THE WORLD OF

SPYDERCO

Since 1981, Spyderco has produced pocket cutlery with original features, including our Spyderco Trademark Round Hole, convenient clothing clip, and SpyderEdge serrations for a powerful cut. After more than twenty years in business, Spyderco still develops high-quality functional tools based on these worldwide industry standards.

This catalog describes the design philosophies behind each of our products, as well as key features that represent the simplicity, performance and longevity that you can expect from Spyderco. Our success rests on the simple theory that consumers will always gravitate towards the better performing product. With that, we would like to thank you for choosing Spyderco.

*Quality is the Product of a Good Attitude.*<sup>™</sup>

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# What's In A Spyderco?

Genuine Spyderco products feature the word "Spyderco" and several other recognizable innovations:

***Spyderco Trademark Round Hole*** A symbol of quality in the knife industry, the Spyderco Trademark Round Hole provides several advantages to the user. The position of the hole in the blade facilitates easy opening and closing of the knife with one hand (see diagram series). The hole also accommodates large, small and gloved hands. In many of our models, it forms a hump on the top of the blade that serves as a thumb rest for increased control. In addition, the hole may be grasped between the thumb and forefinger to guide the blade during intricate cutting. (Note that the blade should always be locked securely in the full open position before every use).

One-Hand Opening



One-Hand Closing



During all operations, keep fingers clear of sharpened edges



**Clip** Located on one side of the knife handle, the clip allows for secure attachment of the knife to a pocket or other convenient location for easy access. CLIPITs are designed to be carried such that the knife is on the inside of the pocket and the clip is on the outside (see diagram). In this position, the knife sits protected and comfortably flat regardless of its size. The knife user no longer needs a sheath or holster, nor must he or she experience the "weighted-down" feel of a knife in the bottom of a pocket. If the CLIPIT is carried inside a pocket or purse, then the clip may be used to hold money or other items. In addition, the clip provides extra leverage when opening the knife with one hand - it is positioned to accommodate either right- or left-hand operation (or both on models with a reversible clip). Clip placement also determines whether the tip of the knife blade points up (tip-up carry) or down (tip-down carry) (see diagram).



***SpyderEdge*** Spyderco manufactures SpyderEdge blades in addition to the more traditional straight (plain) edges. Serrations offer three distinct benefits. First, serrations improve cutting ability by combining the effectiveness of the serration tips with that of the cutting angles on the sharpened recessed curves. Second, serrations increase the cutting edge length by up to 10%, because they provide more linear cutting surface than a straight edge in the same space. Third, serrations improve edge retention. The tips that initiate the cut protect the sharp inside curves that continue the cut, and thus the curves experience less wear over time. Our signature SpyderEdge (also referred to as a two-step serration) incorporates a repeated pattern of one large and two small serrations. It provides what we have found to be the most efficient cutting performance in a serrated edge to date.

***Premium Materials*** Spyderco researches and selects materials to best suit the intended use(s) of the tool and the specific needs of the user. Our goal is to optimize strength, durability, wear resistance, and performance to achieve overall dependability. Following is general information about the premium materials we use. (Note: Because Spyderco is continuously working to improve, product materials as listed in this brochure are subject to change).





## *Materials Descriptions*

**ABS (ACRYLONITRILE-BUTADINE-STYRENE)** is a black thermosetting plastic with high impact strength and resistance to heat, water and chemicals.

**CARBON FIBER** is a graphite woven laminate that is made of epoxy-coated carbon fiber and provides light weight and high tensile strength.

**CORDURA** is a light weight, high-tenacity nylon fiber material that provides superior durability and wear resistance.

**G-10** is an epoxy-filled woven "E" glass composite reinforced with glass fiber that provides exceptional strength and resistance in extreme conditions.

**JIGGED BONE** is formed of animal bone that has been textured.

**KRATON** is a black thermoplastic rubber polymer used as a flexible inlay to enhance grip.

**KYDEX** is a combination of acrylic and PVC (polyvinyl chloride) that can be formed or molded and offers rigidity, impact strength, light weight, and chemical resistance.

**MICARTA** is a linen or paper fabric with epoxy resin laminate that provides light weight, durability and visual appeal.

**SERMOLLAN** is a durable rubberized plastic used for secure grip.



## *Steel Elements Information*

### **CARBON (C)**

1. Increases edge retention and raises tensile strength
2. Increases hardness and improves resistance to wear and abrasion

### **CHROMIUM (Cr)**

1. Increases hardness, tensile strength and toughness
2. Provides resistance to wear and corrosion

### **COBALT (Co)**

1. Increases strength and hardness and permits quenching in higher temperatures
2. Intensifies the individual effects of other elements in more complex steels

### **COPPER (Cu)**

1. Increases corrosion resistance
2. Increases wear resistance

### **MANGANESE (Mn)**

1. Increases hardenability, wear resistance and tensile strength
2. De-oxidizes and de-gasifies to remove oxygen from molten metal
3. In larger quantities, increases hardness and brittleness

**MOLYBDENUM (Mo)**

1. Increases strength, hardness, hardenability, and toughness
2. Improves machinability and resistance to corrosion

**NICKEL (Ni)**

1. Adds strength, hardness and corrosion resistance

**PHOSPHOROUS (P)**

1. Improves strength, machinability and hardness
2. Creates brittleness in high concentrations

**SILICON (Si)**

1. Increases yield strength
2. Increases tensile strength
3. De-oxidizes and de-gasifies to remove oxygen from molten metal

**SULPHUR (S)**

1. Improves machinability when used in minute quantities

**TUNGSTEN (W)**

1. Adds strength, toughness and hardness

**VANADIUM (V)**

1. Increases strength, hardness and resistance to shock impact
2. Retards grain growth

# Steel Chart

ALLOYS & STEELS	GIN-1(G-2)*	ATS-34	ATS-55	AUS-6 (6A)	AUS-8 (8A)	AUS-10 (10A)	CPM 420V**	CPM 440V**
CARBON	0.90	1.05	1.00	0.55-0.65	0.70-0.75	0.95-1.10	2.20	2.15
CHROMIUM	15.50	14.00	14.00	13.00-14.50	13.00-14.50	13.00-14.50	13.00	17.00
COBALT	-	-	0.40	-	-	-	-	-
COPPER	-	-	0.20	-	-	-	-	-
MANGANESE	0.60	0.40	0.50	1.00	0.50	0.50	-	0.40
MOLYBDENUM	0.30	4.00	0.60	-	0.10-0.30	0.10-0.30	1.00	0.40
NICKEL	-	-	-	0.49	0.49	0.49	-	-
PHOSPHORUS	0.02	0.03	-	0.04	0.04	0.04	-	-
SILICON	0.37	0.35	0.40	1.00	1.00	1.00	-	0.40
SULPHUR	0.03	0.02	-	0.03	0.03	0.03	-	-
TUNGSTEN	-	-	-	-	-	-	-	-
VANADIUM	-	-	-	0.10-0.25	0.10-0.25	0.10-0.25	9.00	5.50



\*GIN-1 (Gingami 1) is the accurate manufacturer's reference name for this steel. GIN-1 is also known as G-2.  
 \*\*The process used to manufacture particle metallurgy permits unusually high carbon and vanadium content.

# Steel Chart

ALLOYS ▼ STEELS ►	VG-10	MBS-26	440A	440B	440C	440XH (Standard 2-0)	425 MODIFIED	BG-42
CARBON	0.95-1.05	0.85-1.00	0.60-0.75	0.75-0.95	0.95-1.20	1.60	0.54	1.15
CHROMIUM	14.50-15.50	13.00-15.00	16.00-18.00	16.00-18.00	16.00-18.00	16.00	13.50	14.50
COBALT	1.30-1.50	-	-	-	-	-	-	-
COPPER	-	-	-	-	-	-	-	-
MANGANESE	0.50	0.30-0.60	1.00	1.00	1.00	0.50	0.35	0.50
MOLYBDENUM	0.90-1.20	0.15-0.25	0.75	0.75	0.75	0.80	1.00	4.00
NICKEL	-	-	-	-	-	0.35	-	-
PHOSPHORUS	0.30	0.04	0.04	0.04	0.04	-	-	-
SILICON	0.60	0.65	1.00	1.00	1.00	0.40	0.35	0.30
SULPHUR	-	0.01	0.03	0.03	0.03	-	-	-
TUNGSTEN	-	-	-	-	-	-	-	-
VANADIUM	0.10-0.30	-	-	-	-	0.45	-	1.20

# Steel Chart

ALLOYS ▼ STEELS ►	0-1	SANDVIK-12C27	W-2	154CM	1095	5160	52100
CARBON	0.85-1.00	0.60	0.85-1.50	1.05	0.90-1.03	0.56-0.64	1.10
CHROMIUM	0.40-0.60	13.50	0.15	14.00	-	0.70-0.90	1.50
COBALT	-	-	-	-	-	-	-
COPPER	-	-	-	-	-	-	-
MANGANESE	1.00-1.40	0.40	0.10-0.40	0.50	0.30-0.50	0.75-1.00	0.35
MOLYBDENUM	-	-	0.10	4.00	-	-	-
NICKEL	-	-	0.20	-	-	-	-
PHOSPHORUS	-	-	-	-	0.04	0.035	-
SILICON	-	0.40	0.10-0.40	0.30	-	0.15-0.30	0.35
SULPHUR	-	-	-	-	0.05	0.04	-
TUNGSTEN	0.40-0.60	-	0.15	-	-	-	-
VANADIUM	0.30	-	0.15-0.35	-	-	-	-

## *Steel Production and Properties*

The following provides a very brief overview of steel treatment and properties:

By definition, steel is a combination of iron and no more than 2% carbon. Steel is alloyed with various other elements that combine to produce special properties. Once a particular **alloy**<sub>1</sub> combination (or steel type) is selected, specific procedures are used to maximize the unique qualities required for that steel to perform. Generally speaking, the process for converting a steel alloy into a premium knife steel is **heat treating**<sub>2</sub>.

Heat treatment is the most important stage in the evolution of an alloy into a performance knife steel. The first step in the heat treatment process is to reach a **critical temperature**<sub>3</sub>. This temperature is held for a specific amount of time (depending on the steel being hardened) and causes the steel to become **austenitized**<sub>4</sub>. Heat treatment is one of many factors that determines the **grain size**<sub>5</sub> of the steel (a fine grain structure is more desirable for knife blades because it improves edge retention and enhances blade finish).

Next, the steel is **quenched**<sub>6</sub> to achieve its maximum level of **hardness**<sub>7</sub>. At this point, the steel is too hard and brittle for practical use and thus **tempering**<sub>8</sub> is of key importance in bringing the steel to its ideal hardness level (different knife steels perform best at different levels of hardness). Tempering also increases edge-holding and **toughness**<sub>9</sub> properties. When tempering, it is important to understand the interaction between hardness and toughness. An increase in hardness is accompanied by an increase in **yield strength**<sub>10</sub> and **tensile strength**<sub>11</sub> and a decrease in **impact strength**<sub>12</sub> and **ductility**<sub>13</sub>. An increase in toughness is accompanied by the opposite (i.e. an increase in impact strength and ductility and a decrease in yield strength and tensile strength). Therefore, high-impact knives such as swords or machetes would benefit from a softer blade (to avoid blade breakage), while low-impact knives such as pocket knives may benefit from a harder blade (to improve edge performance). Once tempering is complete, the final hardness of the steel can be determined using a **Rockwell Test**<sub>14</sub>.

For more detailed information on the above processes and properties, we recommend the following references that were used to compile this information: *Metallurgy Fundamentals* by D. A. Brandt (published by Goodheart-Willcox) and *Heat Treating Guide* by P. M. Unterweiser (published by ASM).





**1. Alloy** - a material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution. **2. Heat Treating** - heating and cooling metal to prescribed temperature limits for the purpose of changing the properties or behavior of the metal. **3. Critical Temperature** - the temperature at which steel changes its structure to austenite in preparation for hardening. **4. Austenitized** - the basic steel structure state in which carbon is dissolved into iron. **5. Grain Size** - the physical size of the steel lattice structure - the actual size can vary due to many thermal and forging considerations. **6. Quenched** - rapidly cooled from the critical temperature using water, oil, air, or other means. **7. Hardness** - the resistance of a steel to deformation or penetration. **8. Tempering** - reheating to a lower temperature after quenching for the purpose of slightly softening the steel and making it more stress-free. **9. Toughness** - the ability of a material to resist shock or impact. **10. Yield Strength** - the point at which a steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a Stress/Strain curve. **11. Tensile Strength** - indicated by the force at which a material breaks due to stretching. **12. Impact Strength** - the ability of a material to resist breakage due to a sudden force. **13. Ductility** - the tendency of a material to stretch or deform appreciably before fracturing. **14. Rockwell Test** - a measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.

*First we made things sharp...*



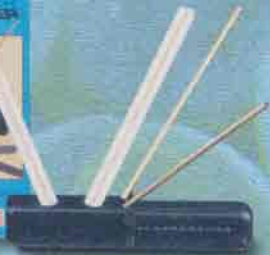
## *Sharpeners*

Spyderco sharpening tools are made of "High Alumina Ceramic", a U.S.A. made material with the ability to cut any metal known to man. Spyderco ceramics come in three grits - medium, fine and ultra-fine - none of which require lubricants such as oil or water for use. Each grit serves a different purpose in the sharpening process. The medium grit stone produces a good working edge by efficiently removing steel and reshaping the bevel of a dull cutting tool. The fine grit stone then tightens the scratch pattern, creating a razor-sharp edge. A polished and professionally finished edge is achieved with the ultra-fine grit stone. All of our stones are dishwasher and autoclave safe. In addition, steel particles can be removed from any of the stones using a powdered abrasive cleanser and a nylon scouring pad. The fine and ultra-fine grit stones will show little or no wear over time; the medium grit stones will wear only slightly over time. Although ceramics are hard materials, they may still be chipped or broken if not handled with care. Please note that our ceramics are guaranteed against manufacturing defects only.



## Tri-Angle Sharpmaker 203

Spyderco's first cutlery product, the Sharpmaker enables even the inexperienced to attain professional sharpening results with ease. The stones measure 7" in length and are formed in a unique triangular shape to hone both serrated and plain edges. Each stone also incorporates a groove for sharpening pointed objects (see diagram). The Sharpmaker provides for effective angle control to accommodate virtually any sharpening task - the stones can be set at  $20^\circ$  for a  $40^\circ$  knife bevel, at  $12.5^\circ$  (scissors angle), or at  $0^\circ$  (flat angle). When sharpening knives, place the stones in the keyed holes on the ABS base and use a simple slicing motion. Every set includes brass rods that protect the user's hand during sharpening and a detailed instruction manual.



Model #	Base	Brass Rods	Medium Grit	Fine Grit	Cordura Case	Instruction Manual
203MFC	●	●	●	●	●	●
203MF	●	●	●	●		●
203M	●	●	●			●
203F	●	●		●		●



## ProFile 701

With the versatile stones in this set, an experienced user can sharpen everything from scissors to router bits and even de-burr machined parts. Each stone (medium and fine grit) features a unique shape with a variety of surfaces: a flat surface and a large radius for plain edges; a small radius for serrations; and a groove for pointed objects (see diagram). This multi-purpose sharpening set comes with instructions and a soft leather protective pouch (the pouch provides an excellent base to stabilize the stone while using).



Model #	Stone Size	Medium Grit	Fine Grit	Type of Case
701MF	2" x 8" x 1/2"	•	•	Leather
701M	2" x 8" x 1/2"	•		Leather
701F	2" x 8" x 1/2"		•	Leather



## Galley "V" 600F

Originally designed for the professional kitchen, the Galley "V" allows even a novice to achieve a razor's edge. The fine grit stones in this set provide an elliptical ("cat's-eye") shape to hone both plain and serrated edges (see diagram). They sharpen at a fixed 15° angle for a 30° knife bevel and can be rotated to four different positions in the base for varied contact with the knife blade. Each stone measure 12" in length and can accommodate even large (14-16") blades. The base is designed to be bolted or clamped to a countertop (hardware not included).



Elliptical  
("Cat's-Eye")

Model #	Base	Brass Rods	Medium Grit	Fine Grit	Cordura Case	Instruction Manual
600F	•			•		Poster



## Ceramic Files 400F

This set is ideal for gunsmith and jeweler applications, as well as other detailed sharpening tasks. It includes four shapes (round, square, triangular, and slip - see diagram) and a leather pouch with four sections and a snap closure. Stones may also be purchased individually. As with our other fine grit ceramics, these stones will experience little or no wear over time.

Model #	Stone Size	Medium Grit	Fine Grit	Type of Case
400F	1" x 5" x 1/8"		●	Leather



Round



Square



Triangular



Slip





## Bench Stones 302

Great for woodworkers, machinists and home hobbyists, these stones offer a traditional shape to effectively hone wider tools such as plane irons, chisels, and large blades. Using the medium grit stone first, then the fine grit, then the ultra-fine grit, these stones complement each other to create a razor-sharp edge. As with Spyderco's other ceramics, the stones in the 302 series require no water or oil for use. Each comes in a heavy-duty ABS box and can be used in or out of its box (the box has a lid and non-skid rubber disks on the bottom to prevent slipping during use).

302UF

302M

302F



Model #	Stone Size	Medium Grit	Fine Grit	Ultra-Fine Grit	Type of Case
302M	2" x 8" x 1/2"	●			ABS Box
302F	2" x 8" x 1/2"		●		ABS Box
302UF	2" x 8" x 1/2"			●	ABS Box
303M	1" x 5" x 1/8"	●			Leather
303F	1" x 5" x 1/8"		●		Leather
303MF	1" x 5" x 1/4"	●	●		Leather
305M	1 15/16" x 3 1/4" x 1/4"	●			Leather

Technical reference for pages 20 and 22.

## Pocket Stones 303 & 305M

These pocket stones make great companions when on the go. The 303 (medium and fine grit) stones fulfill a variety of sharpening needs, and may be purchased either separately

(303M and 303F) or mounted back-to-back with epoxy (Double Stuff 303MF). The 305M (medium grit) stone offers convenient sharpening performance for a variety of blades and tools (including dental or other small tools).

Spyderco's smallest ceramic stone, the 305M can be sterilized (as with our other stones). All four pocket stones come with a leather carrying case.





*Then we made sharp things...*

## Dragonfly C28

Designed in response to requests from our customers, this ideal travel companion introduces ergonomic blade control in a compact size. The handle is formed of either hefty stainless steel (with a metal clip and a flat base where the user's pinky sits), fiberglass-reinforced nylon resin (with the Volcano Grip pattern and an integral clip that includes a "pinky shelf") or carbon fiber (tip-down carry, limited quantities). All three variations feature a positive front lock and a unique finger choil that connects the handle and the "leaf-shaped" blade. The flat-ground satin-finished blade is topped with a swedge. An overall thin piece, the Dragonfly fits comfortably in any hand and can be clipped to a pocket or carried in a purse.



### Dragonfly C28

Blade Steel... S-G1H-1, L-AUS-8

Length Blade... 2 1/8" 54mm

Edge Type... PlainEdge, SowlerEdge

Length Overall... 5 3/8" 137mm

Weight... S-Rc 1.4oz. 40g, L-Rc 4.6oz.

Hardness... S-Rc 58-60, L-Rc 58-59

TIP

TIP

## Delica C11 & Endura C10

These durable full-sized folders were originally designed as lighter alternatives to the stainless steel CLIPITs. The ergonomic handle offers a slim profile and incorporates the Volcano Grip for improved handling. In addition, the blade shape is ideal for everyday use. One of the first knife duos to offer alternative sizes for any cutting task, these lightweight classics are among Spyderco's best sellers.



### Delica C11

Blade Steel	AUS-8
Length Blade	2 7/8" 73mm
Edge Type	PlainEdge, SpyderEdge, 50/50
Length Overall	6 13/16" 173mm
Weight	1.75oz 50g
Hardness	Rc 58-59

### Endura C10

Blade Steel	AUS-8	Length Overall	5 1/2" 141mm
Length Blade	3 3/4" 95mm	Weight	2.75oz 78.5g
Edge Type	PlainEdge, SpyderEdge, 50/50	Hardness	Rc 58-59



## Delica II C43 & Endura II C47

These diverse models combine the manageability of the original Delica and Endura with the solid heft of stainless steel. Both feature a modest mass and thin profile for comfortable carry in any pocket. The contoured handles allow for a secure hold and accommodate tip-up and tip-down clip attachment. The hollow-ground blades are honed to a razor edge and offer exceptional rust and stain resistance. With a balanced feel in most any hand, these rugged yet affordable tools provide two sizes for everyday use.



### Delica II C43

Blade Steel	AUS-6	Length Overall	6-7/8" 175mm
Length Blade	2-7/8" 73mm	Weight	4oz 113g
Edge Type	PlainEdge, SpyderEdge	Hardness	Rc 57-58



### Endura II C47

Blade Steel	AUS-6	Length Overall	8-1/2" 216mm
Length Blade	3-3/4" 95mm	Weight	5.5oz 156g
Edge Type	PlainEdge, SpyderEdge	Hardness	Rc 57-58



## Pro-Venator C13

The Pro-Venator is an upgrade of an earlier Spyderco hunting model. The thick drop-point blade is ideal for skinning and eviscerating. It also tackles daily chores and includes a combination edge for diverse cutting ability. The front of the stainless steel handle is inlaid with KRATON for non-slip grip. The clip is also stainless steel (a clip with KRATON on both sides is available for separate purchase). A sturdy piece, the Pro-Venator offers a comfortable size and shape to fit almost any hand.

### Pro-Venator C13

Blade Steel	GIN-1	Length Overall	5.5/8" 141mm
Length Blade	2.3/4" 71mm	Weight	1oz 11/16
Edge Type	AQ/0	Hardness	Rc 58-60





## Pro-Grip C33

Designed as the lightweight alternative to the Pro-Venator model, this high-performance field companion is a suitable size and weight for everyday use. The overall shape of this tool allows for multiple hand positions when cutting. The drop-point style blade is effective for caping and skinning, and the handle incorporates two inlays of KRATON (one on its front and one beneath the clip) for non-slip grip and confident carry.



TIP



Pro-Grip C33			
Blade Steel	GIN-1	Length Overall	6 5/8" 168mm
Length Blade	2 3/4" 70mm	Weight	1.9oz 50g
Edge Type	40/60	Hardness	Rc 58-60

## Native C41

The Native combines cutting power and uncommon features in a moderate size. The handle will tolerate extreme use and is made of lightweight fiberglass-reinforced nylon resin or sturdy stainless steel (not pictured). The lightweight version incorporates a unique bi-directional pattern on both sides that is designed to help prevent forward or backward slipping. Both ergonomic handle designs maximize control along with four other features: the front lock; the modified stainless steel clip (reversible for right/left carry and mounted as part of the lanyard hole); the substantial finger choil; and the texturing at the base of the blade spine. Each spearpoint-style blade includes a pronounced swedge, and both the blade and swedge are hollow-ground. A handful of working tool, this U.S.A. made CLIPIT is great for everyday use.

### Native C41

Blade Steel	GIN-1	Length Overall	7" 178mm
Length Blade	3 1/8" 79mm	Weight	2.4oz 68g
Edge Type	PlainEdge 35/65	Hardness	Rc 57-59





## Catcherman C17

This folding fillet knife was designed for portability and efficiency. The strong semi-stiff blade is thinned out to facilitate flexibility and smooth cutting. It features a small section of serrations near the handle for beginning and continuing tough cuts. The durable lightweight handle is formed of fiberglass-reinforced nylon resin and includes a lanyard hole through which a cord or floating device may be fastened. When cared for properly, this efficient tool provides a variety of benefits to fishermen.



### Catcherman C17

Blade Steel	AUS-8	Length Overall	10 7/16" 265mm
Length Blade	4 3/4" 121mm	Weight	3oz 80g
Edge Type	75/25	Hardness	Rc 58-59



## Cricket C29

Designed for its unique tactile shape, this lightweight folder unites function and performance in an aesthetic appearance. The handle features a sturdy Linerlock and is available in either high-tech carbon fiber (limited quantities), ultra-smooth aluminum (with a black steel clip) or the slimmer fiberglass-reinforced nylon resin (with a stainless steel clip). The blade is patterned in a reverse "S" style to fit into this oval shape. The user can work the fine curved blade tip using an alternative hand hold to accommodate detailed cutting tasks. This compact tool lends itself well to daily carry whether used as a cutting tool or as a money clip.

### Cricket C29

Blade Steel	L-ATS-55, A-GIN-1	Length Overall	4 5/8" 117mm
Length Blade	1 7/8" 48mm	Weight	L-1.25oz 36g, A-2oz 55g, G-1.7oz 48g
Edge Type	PlainEdge, SpyderEdge	Hardness	L-Rc 59-61, A-Rc 58-60



## "Q" C35

Designed to incorporate an intricate skeletal pattern, the "Q" exemplifies functional simplicity. The laser cut blade features either the Spyderco logo (standard production) or a customized design (ideal for premiums) in a unique steel configuration. Every blade boasts the structural integrity of a working tool and peak cutting performance.

The injection-molded handle - also formed in an elaborate Spyderco pattern - is made of durable fiberglass-reinforced nylon resin for an ultra-light feel. This model introduces two formed wire mechanisms: the patented offset SpringClip, which can be removed and repositioned on the handle (tip-up/tip-down, right/left); and the high-tech offset SpringLock, which is strong yet uncomplicated in design and use.

Blade Steel ..... 440C  
Length Blade ..... 2 1/2" 64mm  
Edge Type ..... PlainEdge, SpyderEdge

## "Q" C35

Length Overall ..... 5 3/4" 146mm  
Weight ..... 1.0oz 28g  
Hardness ..... Rc 58-61



33

## CoPilot C09

A versatile traveler, the CoPilot was originally created to meet airline standards worldwide\*. It is small yet has a full handle to support significant force behind the hollow-ground blade. A great gift, this knife can be easily embellished and engraved. This classic Spyderco design is perfect as a money clip or a suit knife, and also functions well as an everyday carry or a back-up Skinner.

### CoPilot C09

Blade Steel	GIN-1
Length Blade	2" 51mm
Edge Type	SpyderEdge
Length Overall	5" 127mm
Weight	2.5oz 74g
Hardness	Hc 58-60



\*For current regulations, contact airline before time of travel

## Calypso Jr. C52

Made to feel like a natural extension of the hand, this highly refined design is an upgrade of an earlier CLIPIT. It is offered in stainless steel (with a hollow-ground blade), lightweight black Micarta (with a flat-ground blade) or high-tech carbon fiber (limited quantities).

The finger choil on all three versions provides a smooth transition between the handle and the blade. The "cusp" on each blade spine (above the Spyderco Trademark Round Hole) allows for reliable thumb placement and superior cutting control. The clothing clip is placed just above the pivot pin so that this mid-sized folder sits comfortably deep in the pocket. Large enough to handle substantial chores

but small enough for daily carry, the Calypso Jr.

is ideal as a general utility tool.



### Calypso Jr. C52

Blade Steel	AUS-8	Length Overall	6 11/16" 170mm
Length Blade	2 7/8" 73mm	Weight	2.5oz 70g, 3.3oz 108g, BM 3.3oz 95g
Edge Type	Plain Edge, Spyder Edge	Hardness	Rc 58-59





## Mini Dyad C39

The dual blades on this double lock back furnish the "best of both worlds". The sheepfoot-style blade incorporates SpyderEdge serrations for rescue and other purposes. The clip-point style blade features a PlainEdge and works well for carving and intricate cutting. This arrangement offers two distinct advantages: each blade provides sufficient edge to complete its specific tasks; and the blades may be sharpened individually as needed. When both blades are closed, the opening hole on each is fully accessible (a small portion of steel was removed behind the identifiable hump on the sheepfoot blade to allow for this). The handle is formed of sleek black Micarta and includes a clothing clip. With twice the cutting power in half the size, the Mini Dyad is a great tool for daily carry.\*

\*Usage with both blades open is not recommended.

Mini Dyad C39	
Blade Steel.....	G10-1
Length Blade.....	2 1/4" 57mm
Edge Type.....	Clip-Point & Sheepfoot w/ SpyderEdge
Length Overall.....	5 3/8" 137mm
Weight.....	1.6oz 45g
Hardness.....	Rc 58-60

## Rescue C14 & Rescue Jr. C45

This lightweight and economical design is a variation of the Mariner CLIPIT. It was originally developed to assist with emergency rescue efforts, though it is also very effective for marine and equestrian applications. The hollow-ground sheepsfoot-style blade promotes safe use in high-risk situations and maintains a consistent thickness from heel to tip for strength. The exceptionally tough handle features a lanyard hole for extra security, a pocket clip (reversible on the Rescue Jr.), and a drying vent. The Rescue Jr. also provides front and rear expansion at the index finger position to help prevent forward or backward slipping while making the cut. Both quick deployment sizes are available with black or high visibility orange handles.



### Rescue C14

Blade Steel.....	AUS-8	Length Overall.....	8 3/8" 213mm
Length Blade.....	3 5/8" 92mm	Weight.....	2.5oz 68g
Edge Type.....	SpyderEdge	Hardness.....	Rc 58-59

### Rescue Jr. C45

Blade Steel.....	ATS-55	Length Overall.....	7 1/8" 183mm
Length Blade.....	3 1/8" 79mm	Weight.....	2.1oz 59.9g
Edge Type.....	SpyderEdge	Hardness.....	Rc 59-61



TIP

TIP

## Mariner C02

Spyderco's first serrated folder, the Mariner was designed to support both marine and rescue applications.

The hollow-ground blade is formed in a sheepfoot style to reduce the risk of accidental puncture or piercing during use. It is uniformly thick through the tip for added strength. The slim stainless steel handle incorporates a lanyard hole for extra secure carry around water or when on the move, as well as a front lock and a drying vent. Ideal for cutting everything from rope to seat belts, this tough and reliable working tool is also available in a left-hand version (limited quantities).



### Mariner C02

Blade Steel	G10-1	Length Overall	8 3/8" 213mm
Length Blade	3 5/8" 92mm	Weight	4.5oz 128g
Edge Type	SpyderEdge	Hardness	Rc 58-60



## Police Model C07

One of the most efficient Spyderco designs to date, the Police Model provides exceptional strength in a slim and comfortable carry. This "Mariner with a tip" has as much blade as could possibly fit into the handle, with a distinctive grind atop the hollow-ground blade. The large yet ergonomic handle features a secure front lock and your choice of either stainless steel (PlainEdge and left-hand versions in limited quantities) or G-10 (for stability and light weight).

This tool is especially well-suited for the heavy daily use typical of law enforcement work. In short, the Police Model does everything a knife needs to do.

### Police Model C07

Blade Steel... S-GIN-1, G-AT8-55

Length Blade... 4 1/8" 105mm

Edge Type... PlainEdge, SpydinEdge

Length Overall... 9 1/2" 241mm

Weight... S-3.5oz 100g, G-3.4oz 97g

Hardness... S-Rc 58-60, G-Rc 60-61



## Rookie C51

The Rookie was developed for those who appreciate the style and design of the Police Model but prefer to carry a smaller knife. The hollow-ground blade promotes powerful cutting and the ergonomic handle incorporates a metal clip for secure attachment. The handle is available in either steel (excellent for heavy-duty work) or G-10 (extremely resistant to the elements). A strong yet modest tool, the Rookie supplies remarkable efficiency for a variety of uses.



### Rookie C51

Blade Steel	ATS-55	Length Overall	6 3/4" 172mm
Length Blade	3 1/8" 79mm	Weight	S-3.3oz 78g, G-1.9oz 55g
Edge Type	PlainEdge, SpyderEdge	Hardness	Rc 59-61



## Renegade C23 & Black Hawk C24

These lightweight front lock folders feature a tried-and-true American style. The Renegade was the first CLIPIT design to possess the traditional clip-point bowie blade (the Black Hawk shares this blade style). The blade includes a sturdy tip, and the low-profile handle incorporates a pattern for improved gripping power. The handle is made of G-10 to provide optimum resistance to temperature extremes - this along with the grip and ergonomic shape makes the handle comfortable for extended use. An adjustable pivot pin lets the user regulate blade action or "walk and talk", and a finger choil joins the blade and handle to enhance control and point of balance. An overall elegant design, these tools provide reliability and easy carry.



### Renegade C23

Blade Steel	GIN-1	Length Overall	8" 229mm
Length Blade	4" 102mm	Weight	3.7oz 105g
Edge Type	PlainEdge, SpyderEdge	Hardness	Rc 58-60

### Black Hawk C24

Blade Steel	GIN-1	Length Overall	7 1/8" 181mm
Length Blade	3" 76mm	Weight	.3oz 85g
Edge Type	PlainEdge, SpyderEdge	Hardness	Rc 58-60



## Standard C05

This rugged work knife is a high-tech variation of the stainless steel Standard CLIPIT. It has a handle made of G-10 to maximize strength, traction and temperature resistance. The thick blade provides a comfortable size for a variety of cutting tasks and features the Spyderco Trademark Round Hole (the hole facilitates easy opening and closing of the knife with one hand). A versatile piece, this model combines durability and light weight in one utility tool.



### Standard C05

Blade Steel.....	ATS-55	Length Overall.....	6 1/2" 165mm
Length Blade.....	2 7/8" 71mm	Weight.....	2.38oz 67.5g
Edge Type.....	Plain Edge, Spyder Edge	Hardness.....	Rc 59-61





## Worker C01

True to its name, the Worker model delivers exceptional quality to meet a variety of everyday needs. The distinctive modified clip-point blade incorporates an extremely fine tip for intricate slicing and trimming. When the knife is opened only slightly, the sharpened false edge can be used to cut items such as string or tape. The front lock is situated higher on the stainless steel handle to facilitate easy one-hand closing. A great classic style with a very low profile, the original CLIPIT continues to serve as a functional pocket tool.



### Worker C01

Blade Steel	G10N-1	Length Overall	6 1/2" 165mm
Length Blade	2 3/4" 70mm	Weight	3.7oz 104g
Edge Type	SpyderEdge	Hardness	Hc 58-60

TIP

## Military Model C36

This efficient piece incorporates feedback from military personnel worldwide. The scales are formed of premium G-10 to optimize temperature, chemical and impact resistance and to eliminate the need for steel liners. These ultra-slim scales include a recessed Walker Linerlock for easy accessibility and inspection and are separated by a minimal spacer to permit quick cleaning. Expanded handle curves and machine notching prevent slipping during assertive cutting tasks. The stepped lanyard hole helps keep the back end of the knife rigid, and the stainless pocket clip is mounted around the pivot pin. The modified clip-point blade features the production premiere "powdered metal" CPM 440V, which boasts superior toughness and wear resistance. It incorporates a forward belly and flat grind for reliable cutting, as well as an enlarged hole for easy opening while wearing gloves. The designer would send this all-around dependable tool with his son or daughter into the service.



#### Military Model C36

Blade Steel ..... CPM 440V  
Length Blade ..... 3 7/8" 98mm  
Edge Type : PlainEdge, SnyderEdge  
Length Overall ..... 9 3/8" 238mm  
Weight ..... 4oz 116g  
Hardness ..... Rc 56-58



## Harpy C08

Originally designed to accommodate the needs of commercial fishermen, the Harpy offers superior cutting ability for a variety of applications. The impressive hawksbill blade is modeled

after the beak of the Harpy eagle, allowing for a deliberate pulling cut where the object does not slip off the end of the edge. The hollow-ground blade

incorporates a thick spine for support and is perfect for use on rope, netting, and synthetics such as polypropylene. The handle is available in stainless steel (with a drying vent) or G-10 (for secure grip and resistance in extreme conditions) and features a secure front lock.



### Harpy C08

Blade Steel... S-GIN-1, G-ATS-55

Length Blade... 2 7/8" 73mm

Edge Type... SpyderEdge

Length Overall... 6 1/2" 165mm

Weight... S-3.75oz 106g B-2.5oz 71g

Hardness... S-Rc 58-60, G-Rc 59-61

## LadyBug LBK

Spyderco's smallest lightweight knife, the LadyBug incorporates all the benefits of its larger counterparts without the clip. It boasts tremendous cutting power, with a combination edge that handles both fine and heavy tasks. The handle includes a secure front lock and is available in either fiberglass-reinforced nylon resin (black, red or blue) or carbon fiber (limited quantities). This convenient and compact tool may be carried on a keychain or in a pocket or purse.

LadyBug LBK			
Blade Steel	AUS-8	Length Overall	4 3/8" 111mm
Length Blade	1 7/8" 48mm	Weight	L-0.5oz 16g, C-0.6oz 17.2g
Edge Type	S0/S0	Hardness	Rc 58-59



## Snap-It C26

Originally created for diving, this highly effective design offers a viable alternative to pocket clip carry. The wichard-style snap shackle is large enough to fasten securely to a D-ring or belt loop and allows for detachment and one-hand opening in a single motion. This quick-deployment style is especially useful in situations when a conventional pocket clip would be less accessible (such as when in a sitting position). The hollow-ground blade clears the snap shackle when cutting and features a substantial belly. Both sides of the handle are inlaid with KRATON for secure grip even when

hand are wet, and the knife includes a deep finger choil. The Snap-It accommodates right-hand use and is ideal for hiking, boating or virtually any other active situation.



### Snap-It C26

Blade Steel	AUS-8
Length Blade	2 7/8" 73mm
Edge Type	SpyderEdge
Length Overall	6 7/8" 175mm
Weight	2.4oz 68g
Hardness	Hc 58-59

## Remote Release C30

Following in the footsteps of the Snap-It, the Remote Release allows for attachment to clothing or gear without the use of a pocket clip. The ergonomic design includes an intricate spring-loaded barrel release that operates a shackle at the back end of the knife. The shackle can be secured and removed quickly from a D-ring or belt loop for immediate access. Upon release of the shackle, the thumb is in a ready position to open the blade with one hand. The hollow-ground blade features a deep belly, and the handle incorporates an inlay of KRATON on the front for grip. Ideal for climbing, bicycling and most other outdoor activities, this knife is right- and left-hand friendly.

### Remote Release C30

Blade Steel	AUS-8	Length Overall	7 7/8" 200mm
Length Blade	3" 76mm	Weight	2.5oz 74g
Edge Type	SpyderEdge	Hardness	Rc 58-59



TIP



## Custom Collaborations

As part of our commitment to developing superior production cutlery, Spyderco would like to thank the following custom knifemakers for their time and expertise in designing these collaborations. This cooperative effort has enabled Spyderco to make custom-influenced collectibles more affordable and available to our customers. We consider it an honor to work with these masters, and we embrace the opportunity to promote the art of knifemaking now and in the future.



## Bob Terzuola C15 & Bob Terzuola Jr. C19

Devoting over fifteen years of experience, Robert Terzuola merges utility, strength, comfort, and convenience in this custom CLIPIT. The tough modified drop-point blade pivots between lubricated nylon bushings for smooth action. The contoured scales formed of G-10 incorporate a Linerlock with precision ball bearing detent to secure blade open/closed, as well as a textured surface for positive grip. Weight and balance also contribute to the ergonomic feel. The clip is adjustable for tip-up or tip-down carry, and both sizes are available in right- and left-hand versions (left-hand in limited quantities). Each serves a broad user base and reflects the grace and subtle military flavor that is characteristic of Terzuola designs.

### Bob Terzuola C15

Blade Steel	ATS-34
Length Blade	3 3/8" 86mm
Edge Type	50/50
Length Overall	7 3/4" 197mm
Weight	3.4oz 98g
Hardness	Rc 59-61

### Bob Terzuola Jr. C19

Blade Steel	ATS-34	Length Overall	6.114" 156mm
Length Blade	2 3/4" 70mm	Weight	2.5oz 68g
Edge Type	50/50	Hardness	Rc 59-61



## Wayne Goddard Series C16, C18 & C20

Over thirty years ago, Wayne Goddard set out to create a heftier, stronger knife that would hold a better edge. Today, Wayne is a historian of the folding knife and creator of this Spyderco/Goddard collaboration series. This design is a composite of many of different Goddard folders. The drop-point style combination blade minimizes the "hump" above the hole. It has just enough belly to be effective, and the tip is reinforced to accommodate heavy-duty work. The slim scales are made of lightweight Micarta, and the handle includes a built-in "guard" to provide optimum protection against sliding up on the blade. The clip is positioned high on the knife for convenient carry (note that the Baby Wayne Goddard does not have a clip). All three sizes make a great utility tool.



### Baby Wayne Goddard C20

Blade Steel	G10-1	Length Overall	4 5/8" 117mm
Length Blade	2" 51mm	Weight	0.7oz 20g
Edge Type	50/50	Hardness	Rc 58-60



### Wayne Goddard C18

Blade Steel	GIN-1
Length Blade	3 5/8" 92mm
Edge Type	50/50
Length Overall	8 3/4" 222mm
Weight	3.8oz 97g
Hardness	Rc 58-60



### Wayne Goddard Jr. C18

Blade Steel	GIN-1	Length Overall	6 7/8" 175mm
Length Blade	2 7/8" 73mm	Weight	2.7oz 77g
Edge Type	50/50	Hardness	Rc 58-60



## Wayne Goddard Lightweight C16BK

This high-performance design is an evolution of the original Spyderco/Goddard collaboration series. The drop-point style blade features ATS-55, a premium stainless steel that is new to the industry and the CLIPIT line. Made exclusively for knives, this steel adds cobalt and copper to an already good mix of carbon and chromium and provides exceptional hardness, edge retention and corrosion resistance. The ergonomic handle is formed of fiberglass-reinforced nylon resin and incorporates a more pronounced Volcano Grip pattern for an excellent hold. A stainless steel clip attaches to the handle via a hollowed-out screw that fits through (yet still retains) the lanyard hole. This clip is removable and reversible for left / right carry. Boasting strength and affordability, the Wayne Goddard Lightweight is great for indoor and outdoor use.



Wayne Goddard Lightweight C16

Blade Steel	ATS-55	Length Overall	8.34" 222mm
Length Blade	3 5/8" 92mm	Weight	3.2oz 91g
Edge Type	60/40	Hardness	Rc 59-61



TIP

## Frank Centofante C25 & Frank Centofante II C50

Frank Centofante has been making knives for over twenty years, a trade he learned from his father. This design is a variation of Frank's first production collaboration effort with Spyderco and features the spearpoint blade style for which he is famous. The flat-ground blade takes and retains an excellent edge, and the opening hole is slightly subdued in order to fit the lines of this sleek pattern. The pivot pin can be adjusted to customize blade action, and the stylish scales formed of G-10 provide for a sure grip.

The strong yet lightweight handle offers a thin profile, incorporating a sturdy nested (inset) Linerlock and the new Centofante Securelock (an optional back-up lock that works off of the blade and allows for right-hand pocket clip attachment). Convenient for daily carry, this CLIPIT design comes in two sizes.

### Frank Centofante C25G

Blade Steel	ATS-34	Length Overall	6 7/8" 175mm
Length Blade	2 7/8" 72mm	Weight	2.25oz 63g
Edge Type	PlainEdge, SpyderEdge	Hardness	Rc 59-61



### Frank Centofante II C50G

Blade Steel	ATS-34	Length Overall	5 9/16" 141mm
Length Blade	3 5/8" 93mm	Weight	2.9oz 82g
Edge Type	PlainEdge, SpyderEdge	Hardness	Rc 59-61



## Michael Walker C22

Michael Walker has been a custom knifemaker for over fifteen years and is the inventor of more than twenty locking devices for pocket knives. This knife includes the Walker Linerlock and features slim, lightweight carbon fiber scales. The clip, spring and screws are made of electrically blued titanium and are integrated into the handle. The deep hollow-ground blade is formed in a spearpoint style. This model is a true collector's piece with unusual and original features and materials. It is numbered and produced in limited quantities and comes with a zipper pouch.



### Michael Walker C22

Blade Steel	ATS-34
Length Blade	2 1/2" 64mm
Edge Type	Plain Edge, 50/50
Length Overall	5 7/8" 149mm
Weight	1.5oz 42g
Hardness	Rc 59-61

## Michael Walker Lightweight C37

This piece is a lightweight and more affordable version of the original Spyderco/Walker collaboration. The handle is made of fiberglass-reinforced nylon resin and features an aesthetic checkered pattern for grip, integral clip for convenient carry. A Walker Linerlock with ball bearing detent secures the blade open/closed. The hollow-ground blade includes a top swedge. With the ultra-smooth open-and-close action of its exotic counterpart, this Walker design is ideal for everyday carry.



### Michael Walker Lightweight C37

Blade Steel.....	AUS-8	Length Overall.....	6 1/8" 158mm
Length Blade.....	2 1/2" 64mm	Weight.....	1.6oz 44g
Edge Type.....	PlainEdge 50/50	Hardness.....	Rc 58-59



## Jess Horn C27

This original Spyderco/Horn collaboration features an overall fit and finish comparable to Horn's custom designs. The jigged bone scales furnish a traditional look and incorporate a positive front lock. The polished interior handle parts and the sculpted stainless steel clip and bolsters reflect a meticulous attention to detail. The spearpoint-style blade includes a trapezoidal indent for one-hand opening and comes with either single-step serrations or a plain edge. Numbered and limited in production, this collectible piece exemplifies Horn's nearly thirty years of knifemaking experience.

Jess Horn C27			
Blade Steel	ATS-34	Length Overall	6" 152mm
Length Blade	2 5/8" 67mm	Weight	2.4oz 68g
Edge Type	PlainEdge, Serrated	Hardness	Rc 59-61





## Jess Horn II C34

For those who desire a custom design without the associated cost or lengthy wait, Spyderco introduces the second CLIPIT collaboration

with Jess Horn. This refined pattern incorporates Jess' precise lines throughout. The scales are made of Micarta in a comfortable shape for everyday use, and the hand-finished premium stainless steel blade is formed in a spearpoint style. The elegant look of this gentleman's lightweight folder makes it worthy of carry for any occasion.

### Jess Horn II C34

Blade Steel	AUS-8	Length Overall	7 1/4" 184mm
Length Blade	3 3/16" 81mm	Weight	2.06oz 57g
Edge Type	PlainEdge, SpyderEdge	Hardness	Hrc 58-59



TIP



## Jess Horn Lightweight C38

This affordable folder from Spyderco and Jess Horn provides functionality in a custom design.

The handle is made of lightweight fiberglass-reinforced nylon resin and includes the name "Jess Horn" in a continuous pattern across the front scale for grip. A black stainless steel clip with a gold Spyderco logo complements the handle. The hollow-ground blade is formed in a spearpoint style, and the hole in the blade combines with a precision front lock to facilitate smooth one-hand opening action. A high-tech gentleman's knife, the Jess Horn Lightweight is appropriate for daily use and special affairs alike.

### Jess Horn Lightweight C38

Blade Steel	AUS-8	Length Overall	7 1/4" 184mm
Length Blade	3 1/8" 79mm	Weight	1.75oz 49g
Edge Type	Plain Edge, 50/50	Hardness	Rc 58-59



TIP



## Bill Moran Featherweight FB01

A master at the forge with nearly sixty years of experience, Bill Moran contributes unmatched insight in the creation of Spyderco's first fixed blade model.

The size, weight and shape of this "utility design" are carefully balanced. The ultra-lightweight contoured handle includes rubber polymer inlays and offers multiple grip positions. The mirror-polished blade is made of fine-grain VG-10 high-carbon stainless steel and features a versatile razor-sharp edge with a continuous curve and a trailing point. This collaboration fits securely into a sheath that is formed of lightweight Kydex and has a thumb release. With all the edge a user would ever need from a camp-style knife, this tool is great for skinning and for backpackers who count every ounce.

### Bill Moran Featherweight FB01

Blade Steel	VG-10	Length Overall	8" 203mm
Length Blade	3 7/8" 98mm	Weight	3.0oz 84g
Edge Type	Plain Edge	Hardness	Hc 60-61



## Jot Singh Khalsa C40 (pronounced Jote Sing Kahlsa)

In his recent collaborative effort with Spyderco, this veteran knife artist creates a novel piece with superior comfort and ergonomic control. The handle is formed of black Micarta in a geometric shape that feels "at home" in the hand. The scales house full stainless steel liners and a textured Linerlock. The blade operates with incomparably fluid action and lends itself well to general cutting tasks. The hole in the blade is very pronounced, creating a "hump" that give this tool the feel of a cross-guard. Although its design is robust, this exotic collaboration is light enough for everyday carry. Overall, this unique piece reflects Jot Singh Khalsa's dedication to exceptional beauty and Spyderco's commitment to unmatched functionality.



### Jot Singh Khalsa C40

Blade Steel	GIN-1
Length Blade	3" 76mm
Edge Type	PlainEdge, SpyderEdge
Length Overall	7" 178mm
Weight	3.5oz 99g
Hardness	Rc 56-60

TIP

## Howard Viele C42

The performance and simplicity of this collaboration reflects Viele's twenty years of experience. Recognizable by the Viele

trademark

(three holes

adjacent to the

Spyderco Trademark

Round Hole), this knife joins flowing

lines with a high-tech appearance. Steel scales sit

beneath slabs formed of smooth dark Micarta, and the front slab

drops to give the impression of a bolster. An open spine with a spacer lightens the

piece and makes cleaning and drying more efficient. The handle incorporates a Linerlock

with ball bearing detent, and the hollow-ground blade boasts ultra-smooth action. The blade is textured

on the spine for increased control and features a Japanese symbol that carries many different meanings

(including "Japanese God of War").



### Howard Viele C42

Blade Steel.....AUS-8

Length Blade.....3 3/8" 86mm

Edge Type.....PlainEdge, SpyderEdge

Length Overall.....7 3/4" 197mm

Weight.....3.8oz 108g

Hardness.....Rc 58-59



## Tim Wegner C48 & Tim Wegner Jr. C49

Tim Wegner combines knifemaking expertise and hunting experience in his first collaboration with Spyderco. The result is an everyday companion that meets the specific needs of the sportsman.

Patterned in a drop-point style, the sturdy hollow-ground blade provides excellent edge retention and has just enough skinning curve to be effective. Cross-texturing above the opening hole allows for accurate thumb placement and precise edge control. The handle is formed of premium G-10 for slip and weather resistance and feels comfortable in all grip positions. It incorporates a strong Linerlock and a lanyard hole for extra security. Available in two sizes, this lightweight cutting tool will do what is asked of it and more.

Tim Wegner C48			
Blade Steel	ATS-34	Length Overall	6 3/8" 213mm
Length Blade	3 5/8" 92mm	Weight	6oz 170g
Edge Type	PlainEdge, 40/60	Hardness	Rc 59-61



Tim Wegner Jr. C49			
Blade Steel	ATS-34	Length Overall	6 3/4" 171mm
Length Blade	2 7/8" 73mm	Weight	3.5oz 99g
Edge Type	PlainEdge, 40/60	Hardness	Rc 59-61

## Peter Herbst C53

Peter Herbst, a German knifemaker with over fifteen years of experience, is known for his quality and integrity. He brings European elegance and expertise to his first collaboration with Spyderco. This piece was created especially for the international market, with a sleek rounded handle that is designed to lay comfortably in the hand. Formed of high-tech titanium for exceptional toughness, the handle includes an electrically blued pattern and a Linerlock. The drop-point style blade takes a good edge and accommodates a wide range of uses. The overall size and shape of this folder make it a pleasure to carry and use.



### Peter Herbst C53

Blade Steel	440C	Length Overall	7 5/32" 182mm
Length Blade	3 1/16" 78mm	Weight	4oz 113g
Edge Type	PlainEdge, 40/60	Hardness	Hc 59-61

## Pro Culinaire K04, K05, K08, & K09

Designed to be the cutting tools of choice in the kitchen, these culinary companions include high-carbon stainless steel blades for easy maintenance and lightweight handles formed of Sermollan for a secure and slip-resistant grip (even when hands are wet). The K04 Utility Knife and K05 Small Utility Knife feature a flat-ground spearpoint-style blade. The thin, flexible blade passes through food easily and incorporates new multi-level SpyderEdge serrations (patent pending) that improve edge retention. With two levels of serrations, the penetration points (or tips) on the first level protect the tips on the second level. These two sets of tips together protect the sharpened recessed curves. As the first level wears, the second level takes its place. The K08 Santoku, a Japanese-style cook's knife with a plain edge, is ideal for chopping, dicing and mincing. The K09 Paring Knife provides a curved blade and a full-sized handle for optimum control while peeling and paring. All models feature black handles; the K05 model can also be purchased in red. (K08 & K09 on pg. 69)







#### Utility Knife K04

Blade Steel	MBS-26	Length Overall	10 7/8" 275mm
Length Blade	6 1/2" 165mm	Weight	2.0oz 57g
Edge Type	SpyderEdge	Hardness	Rc 58-60

#### Small Utility Knife K05

Blade Steel	MBS-26	Length Overall	8 7/8" 225mm
Length Blade	4 1/2" 114mm	Weight	1.5oz 43g
Edge Type	SpyderEdge	Hardness	Rc 58-60

K08 & K09 on following page.



**Paring Knife K09**

Blade Steel	MBS-26
Length Blade	2 1/4" 57mm
Edge Type	PlainEdge
Length Overall	5 1/2" 140mm
Weight	0.7oz 20g
Hardness	Rc 57-58

**Santoku K08**

Blade Steel	MBS-26	Length Overall	12" 306mm
Length Blade	6 7/8" 175mm	Weight	5oz 127g
Edge Type	PlainEdge	Hardness	Rc 57-58

## *Care and Warranty Edge-U-Cation*

Authentic Spyderco products - the results of our best efforts - are fine-tuned from design to materials and craftsmanship. When properly maintained, these high performance tools make a worthy investment. Following the guidelines below will help ensure that your knife will take care of you when you need it most.

**CARE** ALWAYS KEEP YOUR KNIFE CLEAN AND OILED. Creating a steel that will cut well over a long period of time without rusting is a very unique challenge. A knife without a sharp edge has little value, and thus our high-carbon stainless steel blades are chosen foremost for spirited cutting performance and excellent edge retention. Although the premium steels we use are stainless, they can rust if not cared for properly (rust is rarely the result of a manufacturing defect). The carbon in the steel reduces some resistance to corrosion as well as providing a tough cutting edge. When high performance steel is to be used in a salt water environment or around moisture in general, special care must be taken to avoid corrosion. If surface rust appears, buff the



steel with a metal-polishing compound before the steel becomes pitted. Rinse salt water away with fresh water, dry your knife completely and apply a light coat of oil or silicone to all steel parts as soon as possible. To ensure safe operation, clean both the well of the lock and the inside of the handle often using a toothpick and hot water with a mild liquid detergent. Rinse and thoroughly dry the knife, then coat all steel components with an oil or silicone lubricant. A couple of extra drops at the locking and pivot points (where the blade meets the handle) will ensure smooth action.

**ALWAYS KEEP YOUR KNIFE SHARP.** The longer a knife goes without edge maintenance, the more difficult resharpening becomes. In addition, a sharp knife cuts with less effort and is much safer. You can easily maintain your factory edge (plain or serrated) at home using Spyderco's Tri-Angle Sharpmaker or ProFile set, or you may return your knife to Spyderco for complimentary sharpening. If Spyderco determines that your edge is damaged beyond reasonable repair, you will be contacted by a Customer Service Representative.



**WARRANTY** Each Spyderco product is guaranteed to be free from manufacturing and material defects for a period of one year from the date of your purchase. Spyderco knives are designed as cutting tools - use of your knife for any purpose other than cutting is considered abuse. Spyderco's warranty does not cover loss or damage caused by abuse, misuse, accident, neglect, disassembly, or improper sharpening.

Customer satisfaction can only be achieved by knowing and understanding customer concerns. Therefore, we will thoroughly examine and consider each warranty claim and damaged knife for warranty repair or replacement at our discretion. Please direct all customer inquiries regarding warranties to our mailing address, toll free number, fax, email, or URL. Packages directed to Spyderco should be sent UPS or registered mail (for tracking purposes) with a complete name, UPS-deliverable street address, daytime phone number, and a description of the concern. Outbound warranty shipments from Spyderco will be returned to the dealer or retail customer as directed, and will be prepaid as a service to our customers.

Spyderco, Inc.  
Attn: Customer Service  
20011 Golden Gate Canyon Rd.  
Golden, Colorado 80403 U.S.A.

Phone: (800) 621-1065 or (303) 279-8383  
Fax: (303) 278-2229 or (303) 277-1429  
Email: [custsvc@spyderco.com](mailto:custsvc@spyderco.com)  
URL: <http://www.spyderco.com>

Any dispute arising from or concerning this warranty shall be finally settled by binding arbitration to be held in Denver, Colorado. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

**RELEASE, ASSUMPTION OF RISK, WAIVER OF LIABILITY AND INDEMNITY AGREEMENT.** By purchasing any item produced by Spyderco, Inc., the buyer expressly warrants that he/she is in compliance with all applicable federal, state and local laws and regulations regarding the purchase, ownership and use of the item. The buyer expressly agrees to indemnify and hold harmless Spyderco, Inc. for all claims resulting directly or indirectly from the purchase, ownership or use of the item in violation of applicable federal, state and local laws or regulations.



**Integrity is Being Good  
Even if No One is Watching™**



Available worldwide - ask your local Spyderco retailer for more information.

If you are unable to find a particular model,  
please contact Spyderco's Customer Service Department and  
we will be happy to help you locate the item.

Spyderco, Inc.

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